



# OPTIMAT BLADES

Reliable Optimal use of Materials  
for Wind Turbine Rotor Blades



## Aim of the Project

- New design recommendations for next generation rotor blades

## State-of-the-Art

- Current guidelines are based on various research programmes
- Not all the different aspects of design are addressed properly
- On some aspects contradictory effects are reported
- Existing research has limitations, which restrict the effectiveness of current design recommendations

## Consortium

- 18 partners
  - 10 Research institutes
  - 2 Certification bodies
  - 8 Industries
- 8 EU countries

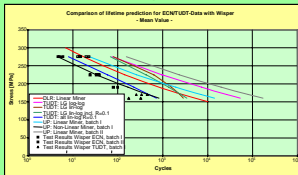
## Organisation

- Work carried out in 5 Task Groups
- Design recommendations drafted by Task Group 6

## Variable Amplitude Loading

- Establishment of reference S-N curves
- Comparison between CA and VA
  - Wisper spectrum
  - Block tests
- Establishment of new Wisper spectrum
- Influence load sequence

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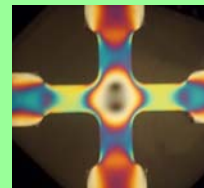


Results of various Lifetime Prediction Models

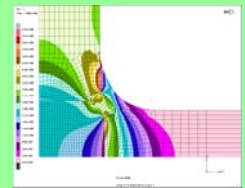
## Complex Stress State

- Checks on uni-axial and bi-axial tests
- Investigate beam model of rotor blade vs. shell model for stress components
- Establish guidelines and safety factors for various levels of sophistication in the design

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ISOCHROMATICS in a bi-axially loaded transparent cruciform

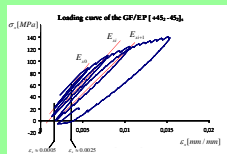


FE analysis of a quarter cruciform Deformation and stress.  $F_x = F_y$

## Extreme Conditions

- Check influence of extreme conditions
  - T -40° and +60°
  - Humidity
- Identification of degradation parameters
- Phenomenological modelling and exp. determination

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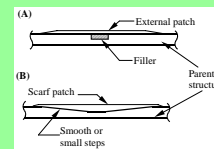


Degradation of Stiffness during Fatigue Life

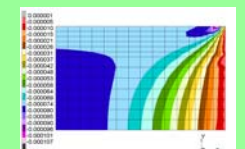
## Thick Laminates & Repair

- Difference between thick and thin laminates studied
- Material properties in thickness direction
- Measurements using embedded optical fibres
- Repair techniques
- Influence of brick and shell FE models

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Plug/Patch and scarf repair systems

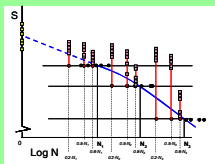


FE analysis of the test specimen

## Residual Strength & Condition Assessment

- Development of predictive model for residual strength reduction
- Definition and validation of condition monitoring strategies for laminates in rotor blades

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Stress levels for testing the residual strength after a percentage of the expected life

## Improved Design Recommendations

- Task group leaders and certification bodies
- State-of-the-art analysis of results using results of the task groups 1 to 5
- Based on consistent set of tests
- Interaction effects also covered
- Basis for future design guidelines

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Website: [http://www.wmc.ctg.tudelft.nl/optimat\\_blades/index.htm](http://www.wmc.ctg.tudelft.nl/optimat_blades/index.htm)

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